

BROTHER TC22A

Kind : Vertical machining center
Brand : BROTHER
Model : TC22A
Year : 1999
Serial Nr: 111447
Stock Nr : 10253



TECHNICAL DETAILS

- Number of axes	: 3
MILLING SPINDLE	
- Tool holder type	: HSK40
- Spindle speeds	: 12.000 [rpm]
- Spindle power	: 7,6 [kVA]
LINEAR AXES	
- Travels on X/Y/Z axes	: 500 / 410 / 610 [mm]
TOOL CHANGER	
- Auto. Tool Changer type	: Loading arm
- Tool magazine capacity	: 26
- Tool exchange time	: 0.7 [sec]
TABLE	
- Table dimensions	: 650 x 400 [mm]
- Maximum weight upon table	: 200 [kg]
POWER SUPPLY	
- Supply voltage	: 220 [V]
- Total installed power	: 25 [kVA]
WEIGHT & DIMENSIONS	
- Machine floor space	: 1.640 x 2.100 [mm]
- Machine height	: 2.274 [mm]
- Machine weight	: 2.250 [kg]
MACHINE HOURS	
- Number of working hours	: 9070 [h]

EQUIPMENT

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- CNC : BROTHER A00
- Electronic handwheel
- Interface : RS232
- Workpiece probe : Renishaw OMP 60
- 4th axis : LEHMANN twin chucks, without servodrive
- Chips conveyor
- COOLANT TANK
- Coolant through spindle : 70 [bars]
- Oil mist extractor : AAF Astrosta
- Electric transformer
- Tool-holders : 42