

## CITIZEN L 32 1M12

**Kind :** Swiss-type cnc lathe  
**Brand :** CITIZEN  
**Model :** L 32 1M12  
**Year :** 2015  
**Serial Nr:** V30129  
**Stock Nr :** 10055



### TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 320 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 7.5 [kW]
- C axis indexing precision	: 0.001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0.001 [°]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 9
- Number of motorized positions	: 4
<b>END ATTACHMENT</b>	
- Number of positions	: 11
<b>SECONDARY OPERATION</b>	
- Number of positions	: 3
<b>POWER SUPPLY</b>	
- Supply voltage	: 200 [V]
- Total installed power	: 13.2 [kVA]
<b>WEIGHT &amp; DIMENSIONS</b>	

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- Machine floor space : 2800 x 1400 [mm]

- Machine weight : 2900 [kg]

MACHINE HOURS

- Number of hours under power : 31600 [h]

#### **EQUIPMENT**

- CNC : Cincom System M70LPC-VU

- Rotating guide bush

- Axis B

- Parts conveying strip

- Ejection of workpiece

- Chips conveyor

- Coolant tank

\* with high-pressure pump : COOLBLASTER [bars]

- Bar loader : LNS Alpha 552

- Oil mist extractor : LNS FOX WS 2 - 1500

- Electric transformer